BIOMASS POWER PLANTS

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HSB Engineering Insurance



Risk Solutions

Agenda





- 1. Scope of Paper
- 2. Fuel and Technology
- 3. Insurance Risks
- 4. Conclusion

What is Biomass?





"All organic matter from plants and animals"

Biomass Categories and Conversion

Processes





Scope of Paper

Combustion of solid biomass:

- 80% of installed global capacity
- 94% of projects financed in 2013

Biomass Categories

- Fibrous solids from agricultural and wood processing
- Municipal solid waste& Landfill gas
- Animal waste
- Biogas and liquid biofuels

Conversion Processes

- Combustion
- Gasification
- Pyrolysis
- Anaerobic digestion





Fuel and Technology

Biomass Fuel





Biomass vs. Conventional Fuel

and containinants

Examples of Solid Biomass Fuels





Sugarcane bagasse Straw

Rice hulls

Examples of Solid Biomass Fuels





Switchgrass

Corn stalks/stover

Fruit and nut hulls and pits

Variability Within Fuel Types





Wood Chips

Wood Pellets

Wood Chips





- High moisture content, compacts easily
- Low energy density
- Large storage area required (often not weather protected)
- Heavy equipment used to move fuel to the boiler
- Higher risk of contamination
- May require additional processing on site before boiler feed

Wood Pellets





- Low moisture content and free flowing
- Degrades and absorbs moisture easily
- Requires weather proof storage and dust mitigation
- Reclaim should be designed for "first-in, first-out"
- Often pulverized and burned in suspension

Combustion and Air Quality Control Systems





Stoker (Fixed bed) Fired System

- Combustion
 - Fixed bed firing
 - Fluidized bed
 - Bubbling
 - Circulating
- Air Quality
 - Carbon Monoxide
 - NOx enissions
 - Particulatering Insurance
 - ESPs
 - Baghouses







Insurance Risks

Construction Risks





The known and unknown?

- Paper does not cover general construction risks in details
- Typically unique design for a given fuel type and volume
- Does retrofitting biomass make an operational coal fired boiler prototypical?
- Testing and commissioning issues





How did bacteria ruin my profitability?

- Different fuel types involve individual risk characteristics
- NFPA850 is an important standard for these plants
- Are these power plants or waste management plants and how are they run?

Operational Risk





It's only a bit of dust.....

- Are the operators of this power plant competent?
- Is the fuel supplied of a standard quality?
- Housekeeping standards matter

Delay in Start Up and Business Interruption





Where is the income?

- Underwriters need to understand the complexity of the income stream
- Is power generation the key driver for the revenue?
- How much daily income depends on a small steam turbine?
- Fuel costs vs. fuel income?

Conclusions





Engineering makes a difference

- Biomass is increasingly being used to replace or supplement fossil fuel
- The unique properties of the fuel will have a significant impact on the design, operation and performance of the power plant
- Due to the wide variety of fuel types and unique and full engineering analysis is needed to properly assess and underwrite each risk unich RE



IMIA Conference 22th to 24th September 2014, Cannes-Mandelieu

Thank you very much for your attention

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